What is claimed is:

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1. A secondary battery electrode, comprising:

a collector; and

an active material layer formed on the collector,

the active material layer, comprising:

first active material layer components including an electrode active material, a binder and a first polar polymer; and

second active material layer components including a second polar polymer, the second active material layer components being placed in voids between the first active material layer components,

wherein the secondary battery electrode is used in a secondary battery having a gel polymer electrolyte.

- A secondary battery electrode according to claim 1,
 wherein the second active material layer components is gel state.
- 3. A secondary battery electrode according to claim 1,

wherein the proportion of the total mass of the binder and the first polar polymer in the first active material layer components is in a range from 5 to 30 wt% based on the mass of the electrode active material.

4. A secondary battery electrode according to claim 1,

wherein the proportion of the mass of the first polar polymer is in a range from 3 to 70 wt% based on the total mass of the first polar polymer and the binder.

5. A secondary battery electrode according to claim 1,

wherein the binder is polyvinylidene fluoride or a copolymer of vinylidene fluoride with a compound copolymerizable with vinylidene fluoride.

- 6. A secondary battery electrode according to claim 1, wherein the first polar polymer and second polar polymer are polyether cross-linked by a cross-linkable functional group.
- 5 7. A secondary battery electrode according to claim 1, wherein the electrode active material is a carbon material.
- 8. A method of producing a secondary battery electrode, comprising:
 applying a slurry containing an electrode active material, a binder and a
 10 first polar polymer on a collector;

drying the slurry to obtain an active material layer precursor containing the electrode active material, the binder and the first polar polymer;

supplying a solution containing a second polar polymer into voids in the active material layer precursor, and

gelling the solution,

wherein the secondary battery electrode is used in a secondary battery having a gel polymer electrolyte.

- 9. A secondary battery, comprising:
- a secondary battery electrode including a collector, and an active material layer formed on the collector,

the active material layer, comprising:

first active material layer components including an electrode active material, a binder and a first polar polymer; and

second active material layer components including a second polar polymer, the second active material layer components being placed in voids between the first active material layer components,

wherein the secondary battery electrode is used in a secondary battery having a gel polymer electrolyte.

10. A secondary battery according to claim 9,wherein the secondary battery is a bipolar battery.

11. A vehicle, comprising:

a secondary battery including a secondary battery electrode having a collector, and an active material layer formed on the collector,

the active material layer, comprising:

first active material layer components including an electrode active material, a binder and a first polar polymer; and

second active material layer components including a second polar polymer, the second active material layer components being placed in voids between the first active material layer components,

wherein the secondary battery electrode is used in a secondary battery having a gel polymer electrolyte.

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